

SABRE YACHTS
INSTALLATION INSTRUCTIONS FOR
DOUBLE 9" BOW CLEATS

August 29, 1977

Read the following instructions carefully before starting work.

1. Locate the position for the starboard cleat on the foredeck (Fig. #1). Both measurements are taken from the edge of the non-skid.
2. Mark the location of the 4 holes and drill with a 5/16" bit. The 2 inboard holes must go straight through the headliner and the outboard ones through the deck only. Someone should be inside the boat to guide the person drilling.
3. From inside the boat drill upwards through the headliner on the 2 inboard holes with a 1" hole saw. These 1" holes must be drilled through the liner only and not into the deck. The purpose of these 1" holes is to countersink the nut above the surface of the headliner and allow insertion of a 1/2" socket.
4. Six bolts have been provided. Two 1 3/4" bolts for the outboard holes and two 1 1/2" and 1 3/4" bolts for the inboard holes. The 1 1/2" bolts should work, but the 1 3/4" bolts may be necessary.
5. Use a good quality marine bedding compound to liberally coat the bottom of the cleat and all 4 bolts before fastening.
6. Repeat the same procedure for installation of the port cleat.
7. Two plastic covers should be made up to cover the holes in the headliner.

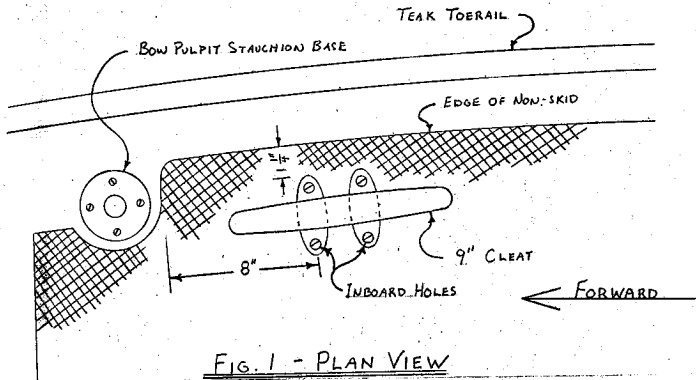


FIG. 1 - PLAN VIEW

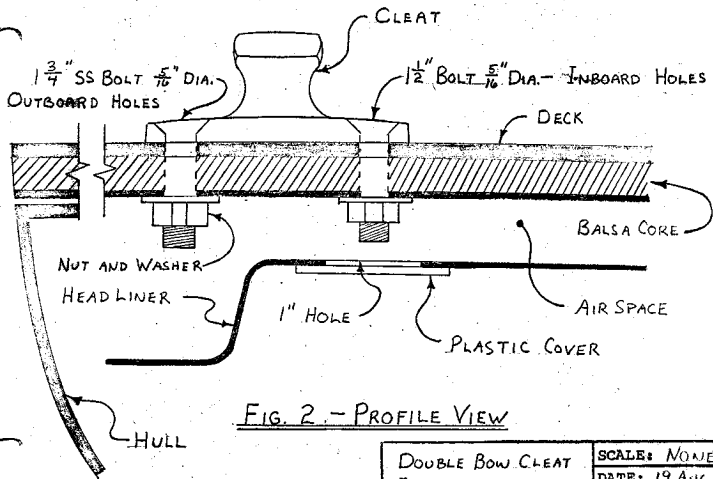


FIG. 2 - PROFILE VIEW

DOUBLE BOW CLEAT
INSTALLATION -

Sabre Yachts

50. CASCO, MAINE

SCALE: NONE

DATE: 19 AUG 77

BY: GW APVD:

DWG NO: